



BY GREAT DAY IMPROVEMENTS, LLC

Exquisitely crafted
windows and doors



To find a location near you, visit stanekwindows.com or call 800-230-8301

Free in-home estimates | Easy financing plans



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BY GREAT DAY IMPROVEMENTS, LLC

Why choose Stanek Windows?



We **Design**



We **Manufacture**



We **Install**



We **Guarantee**



We **Service**

We do everything for you.

We are your window and door EXPERTS.

Exceptional energy efficiency

- | Our Comfort-Gard® XTREME 1-inch to 1 $\frac{1}{8}$ -inch triple-pane glass with krypton gas is one of the **most energy-efficient glass options on the market**.
- | Our windows are independently tested and certified using AAMA® and NFRC® standards and have received **industry leading structural and thermal ratings**.
- | Our uPVC vinyl frames use multiple air chambers for insulation. Multiple bulb seals and triple weather stripping keep out drafts and maximize efficiency.

Endless custom options

- | Our windows are **custom designed** and **made specifically for your home**. Choose the color, style, and size that's right for you, including our woodgrain interiors and custom exterior colors.

Superior quality materials

- | Our windows are **engineered and made** using the best quality materials, such as maintenance-free uPVC, high-performance glass and warm-edge Super Spacer®.
- | Our sash frames utilize FIBERMAX®, an exclusive full structural fiberglass reinforcement, to ensure optimum long-term performance.

Guaranteed for life

- | We make exceptional quality windows and doors and back them with a limited **lifetime warranty** to provide peace of mind for your investment.



ULTRAEXTREME® Series Windows

You've never
seen a vinyl
replacement
window like this

Stanek® ULTRAEXTREME® windows don't look like replacement windows. The attention to detail is exquisite. Each window is custom made specifically for your home with standard features like:

- | Custom-milled sash design for a precise fit.
- | Fusion welded sash frame for increased structural performance.
- | Soft, rounded corners for a beautiful look.
- | Low-profile locks with all-in-one, automatic tilt-in feature for easy cleaning.
- | Slim, FIBERMAX® fully-reinforced sash frame for structural integrity.
- | High-performance Low-E glass with argon gas and Super Spacer® is standard. Upgrades include triple-pane with Low-E and krypton gas for ultimate performance.
- | BetterVue® full-length fiberglass screens for maximum ventilation and improved visibility.
- | Endless custom options in colors, hardware finishes and designer glass choices for maximum personalization.
- | uPVC (unplasticized PVC) construction for maintenance-free, long-term performance.



ULTRAEXTREME®

STANEK WINDOWS

Energy savings never looked so beautiful

Stanek ULTRAEXTREME® Windows are the ultimate choice for superior energy efficiency and long-lasting durability. But what you'll really fall in love with is the way they look and perform.

Performance



At Stanek Windows, we feel anything producing is worth producing well. Unlike many window companies, we don't make a lesser quality window. We only manufacture our extraordinary ULTRAEXTREME window because it is the only window worthy of the Stanek® label and guarantee.

All Stanek ULTRAEXTREME windows utilize FIBERMAX®, a full non-conductive composite reinforcement, exclusive to Stanek Windows, which increases strength, reduces thermal conductivity and provides the structural integrity needed to utilize new, higher-performance glass options for each window.

You don't have to take our word for it though. When it comes to windows, there are two organizations that set standards and energy performance ratings; AAMA® (American Architectural Manufacturer's Association) and NFRC (National Fenestration Rating Council).

Stanek Windows **exceed AAMA® and NFRC® requirements** for all areas of testing including:

- | **Thermal rating, U-value** — Measures how much heat is lost from the entire window. The lower the number, the better insulating properties are.
- | **Air infiltration rating** — Measures how well a window keeps air out.
- | **Water penetration rating** — Measures how well a window keeps wind-driven rain out.
- | **Structural grade (DP or design pressure)** — Measures how well a window handles excessive wind loads without breaking.
- | **Resistance to forced entry** — Measures how well a window resists forced entry.

Stanek Windows are independently tested and certified in an AAMA and NFRC accredited lab. We know we produce quality windows, but it's nice to have our products verified by a third-party, licensed organization that holds manufacturers to the standards set forth by the industry.

In addition, our in-house manufacturing process is inspected by NAMI® (National Accreditation and Management Institute) on a bi-annual basis to ensure quality production of our windows. It's just one more step we go through to verify our products before they are installed in your home.

Stanek ULTRAEXTREME windows are available in all styles including double-hung, casement, awning, sliding, bay, bow and patio doors — your design consultant can help you make the most cost-efficient choice based on your energy goals and specific needs.



Double-hung



Stanek's double-hung windows showcase the timeless beauty of traditional architectural lines and offer maximum ventilation as both upper and lower sashes open and tilt in for easy cleaning. Full-length FlexScreens™ come standard.

- | **Effortless operation for life.** Our custom-tuned balance system and fully-integrated sash lift rails ensure smooth operation for the life of your windows.
- | **Protection against the elements.** Triple weather seal and multiple bulb seals give Stanek Windows some of the best air infiltration ratings in the industry. Plus, our double-hung windows have an industry-leading structural grade rating, also known as design pressure rating.
- | **Outstanding security.** Low-profile, double cam locks join the sashes for an exceptionally tight and secure seal.
- | **Cleaning made easy.** Automatic, tilt-in sashes with all-in-one thumb-operated locks make cleaning the exterior of your windows effortless.



Both the top and bottom sash tilt in to make cleaning a breeze.



Elegant, metal double locks for added security.



Custom beveled exterior frame with full screen is standard.



Casement and awning



Stanek's casement and awning windows provide clean, simple lines that complement the architecture of any style of home. A popular choice, these windows outperform all other styles in energy efficiency with standard 1 $\frac{1}{8}$ -inch insulated glass units. Full-length, color-matched interior screens come standard.

- | **Effortless operation for life.** Easy-turn, fold-down handles provide smooth and easy opening and closing for the life of your windows and won't obstruct window treatments.
- | **Remarkable structural strength.** Our fully-reinforced sash and frame ensures the longevity and durability of your window.
- | **Security made simple.** Our multi-point cam locking system secures your window at two, three or four points (depending on size) with one easy-to-operate handle.
- | **Easy cleaning.** Our unique design allows for a 90-degree open angle and easy cleaning of the exterior glass from the safety of your interior.



Style simplicity creates the perfect frame for your landscape.



Multiple lite combinations and stacking options offer endless design possibilities.



Convenient fold-down handle won't obstruct window treatments.



Sliding

Stanek's sliding windows feature slim vertical lines for maximum view and slide open horizontally for easy operation. Sliding windows are ideal for openings whose width is greater than height. Full-length FlexScreens™ come standard.

- | **Effortless operation for life.** Dual brass rollers and fully-integrated lift rails ensure smooth operation of your windows.
- | **Outstanding security.** Low-profile, double cam locks join the sashes for an exceptionally tight and secure seal.
- | **Maximum ventilation.** Full screens and dual sliding sashes allow both sides of the window to be opened at the same time.



Sliding windows blend aesthetics and function.



Our optional swing-in-slide hardware system is available with this model.



Double metal cam locks offer added security.



Bay and bow



1½-inch oak veneer with insulated seat.



Tongue and groove seat



Solid timberstrand mull

Function and beauty come together with Stanek's bay and bow window collection. Create an elegant focal point or a cozy reading nook for your room. Due to the versatility of our frame, you can choose the style of window for each opening to meet your specific needs.

Superior construction. Our Ultra Elite bay and bow window shells are crafted from 6-inch furniture-grade oak colonial casings and ¾-inch oak or maple tongue-and-groove seat and head. Our Ultra window shell combines 1¼-inch oak veneer with 3½-inch oak, maple or birch casings.

Unmatched beauty. Endless custom options allow you to create the perfect window for your home including interior wood finishes and unlimited exterior colors. Choose from double-hung or casement windows for ventilation.



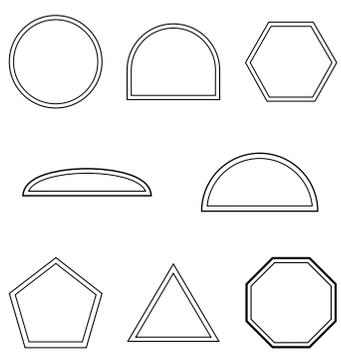
Bay window shown here with optional copper roof.



A bow window with casement windows and colonial grids is the perfect feature for any home.



Fixed and custom shape



View all 25 shapes at stanekwindows.com

Fixed windows are simply that – fixed. Their purpose is to maximize your light and view, but just because they don't open doesn't mean they have to be boring. At Stanek Windows, we can customize your window shape to express the individuality of your home.

- | **Endless design possibilities.** With 25 specialty shapes available, you can create a unique window ideal for your home. From circles and octagons to trapezoids and triangles, every window we make is made to order for you.
- | **Endless color options.** A wide range of interior colors and unlimited exterior colors allow you to design a window to match just about anything.
- | **Energy efficient.** Standard insulated glass packages help maximize your heating and cooling returns.



Custom exterior color and groove glass add instant character.



Internal colonial grids maintain architectural style.



Custom shapes allow for maximum personalization.



Sliding patio doors



Stanek patio doors provide the easy care of vinyl, combined with outstanding long-term performance. Our doors are specifically engineered for security and high-traffic use. Our patio doors are custom made to size, up to 8 feet in height. We do not use stock sizes like most companies.

- | **Built to last.** Our multi-chambered, full metal reinforced sash make Stanek patio doors among the strongest in the industry.
- | **Energy efficient.** Our 1-inch tempered safety glass comes standard, making our doors among the most energy-efficient in the industry. Comfort-Gard® XTREME triple-pane glass is also available.
- | **Exceptional security.** Our three-point locking system with keyed entry is standard on every patio door to provide you with maximum security. Choose from a variety of hardware finishes to coordinate with your décor.



Our solid-brass hardware system features a multi-point locking system.



A keyed outside entry and multi-point locking system provide enhanced security.



Custom options and colors to suit any home.



Energy-efficient glass

According to the federal government's Department of Housing and Urban Development studies, up to 70 percent of energy loss occurs in windows and doors with **90 percent of window heat loss occurring through the glass.**

The glass you choose for your windows is the most important decision you can make. At Stanek Windows, we offer some of the most energy-efficient glass on the market to maximize your comfort and lower your heating and cooling costs.

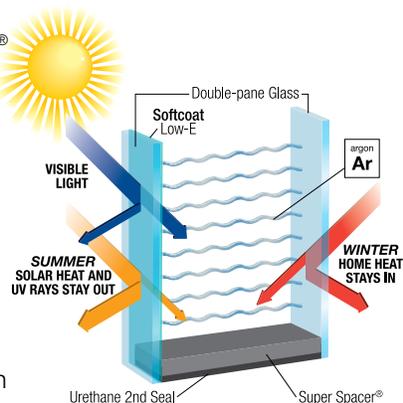
Comfort-Gard® PLUS

Our Comfort-Gard PLUS high-performance glass is one of the most advanced **double-pane** glass options available without unwanted room-darkening effects to maximize heating and cooling return.

- | Formulated multi-layer soft-coat Low-E.
- | Insulated with argon gas.

| Warm-edge Super Spacer® technology helps prevent seal failure and prohibits the transfer of heat.

| Blocks UV rays 90 percent more effectively than ordinary glass.



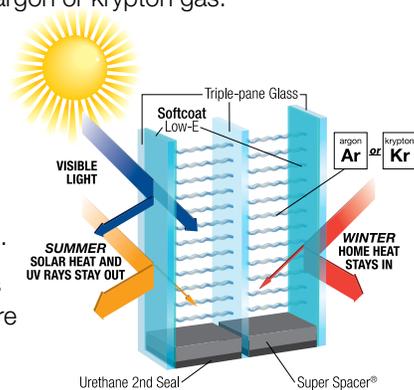
Comfort-Gard® XTREME

Our Comfort-Gard XTREME high-performance glass is the most energy-efficient **triple-pane** glass on the market and has earned the highest energy-efficiency rating from ENERGY STAR®.

- | Two layers of formulated multi-layer soft-coat Low-E.
- | Insulated with argon or krypton gas.

| Warm-edge Super Spacer technology helps prevent seal failure and prohibits the transfer of heat.

| Blocks UV rays 99 percent more effectively than ordinary glass.





Designer glass options

Beauty is in the details. Create the perfect window for your home by adding details like privacy glass, grids and custom grooves.

Privacy glass

Privacy glass allows light to filter in, while keeping the view exceptionally obscured. Ideal for bathrooms or other rooms where natural light is desired but the view is not. Our privacy glass features an obscurity rating of 9 or greater. Choose from our rain, pebble or frosted leaf patterns.



Plain



Frosted Leaf



Pebble

Custom grids

Give your home a custom look with beautiful internal colonial or diamond grids. Each grid is crafted to complement the architectural style of the home and window. Grids are positioned in between the glass panes for easy cleaning. Choose from a variety of configurations or design your own unique look.



Internal Colonial Grid



Internal Diamond Grid

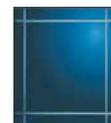


Internal Custom Grid

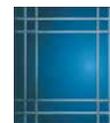
Contour and two-toned grids are also available.

Custom groove etched glass

Add beauty and elegance to any window or door with custom etched grooves. Choose from eight standard designs or create your own pattern for a truly custom look. Available in all insulated windows and patio doors.



Single Prairie



Double Prairie



Diamond



Florentine



Petal



Trellis



Marquis



Tudor



Woodgrain interior options

Our woodgrain interior options offer the look of real wood without the maintenance. Real wood is beautiful but, like most natural materials, is susceptible to the elements and needs regular upkeep. Stanek's woodgrain interiors are maintenance free.

- | **Energy efficient.** Enjoy the energy efficiency of our high-performance vinyl with woodgrain patterns so real, no one will ever know the difference.
- | **Maintenance free.** Unlike real wood, our woodgrain interiors never need sanding, staining or refinishing.
- | **Matching screens.** Even our screens offer woodgrain interiors so you get a complete natural look. Available on casement and awning windows.

Interior only



Light Oak



Medium Oak



Walnut



Cherry

Custom interior wood trim

Stanek offers custom interior wood trim packages to finish off any room. Choose from cherry, oak, pine or poplar. Interior casings and returns are standard with any Stanek full reframe installation.

Colors represented above and on next page are represented as accurately as printing technology allows. Final color selection should be made using actual color samples.



Interior/ exterior color options

All Stanek Window styles are available in a variety of colors to perfectly match your home.

Choose from six standard interior colors including four woodgrain options and eight standard exterior colors. Looking for a unique color to match the exterior of your home? No sweat. We can create the perfect custom color just for you. Simply give us a swatch to match!

| **Long-lasting color.** Our color is fade resistant and has a strong adherence to the surface of the vinyl so it resists scratches and scrapes.

| **Easy cleaning.** Stanek Windows can be cleaned with mild soap and water.

Interior/Exterior



White Beige

Interior woodgrain options available on previous page.

Exterior only



Boone Brown Brown Clay Cocoa Hunter Green Redwood

Custom exterior colors also available.

Hardware finishes

Stanek Windows offers the most choices in hardware finishes to complement your interior décor. Choose from six hardware finish options.



White



Beige



Brown



Satin Nickel



Bright Brass



Antique Brass

Make an informed decision

If you've never purchased replacement windows, it can be difficult to know where to begin. The purpose of this Buyers Guide is to provide practical information you can use in your window shopping process, regardless of what company you ultimately choose.

One of the most common misconceptions about vinyl replacement windows is they're all about the same. Nothing could be further from the truth. There are many important differences you should understand before investing money in new windows. The Buyers Guide will help you understand some of the most important window considerations, including:

- | Structural reinforcement
- | Unplasticized vs. plasticized PVC
- | Insulation values
- | Installation
- | Certifications and labels

For additional information, visit our website at stanekwindows.com.

Structural reinforcement

Without full structural reinforcement, it's impossible for a vinyl window to have the structural integrity needed to prevent sash deflection.

Sash deflection is the tendency of unreinforced vinyl sashes to deflect away from the glass. This results in locks that don't lock properly, windows that don't operate easily and weather seals that are out of alignment.

When shopping for windows, make sure you choose a window with full metal or fiberglass reinforcement. Be aware that some window companies will place a flat metal insert in the meeting rail sash so they can say their product is "metal reinforced." This is very misleading. Only full structurally reinforced vinyl windows ensure optimum long-term performance.

Ask for a guarantee, in writing, that the windows will not sag.

Caution: If a sales representative tells you their vinyl window is so strong it doesn't need structural reinforcement, shop elsewhere. Even the strongest uPVC vinyl compound available needs full reinforcement to maintain high performance.



Stanek windows feature full FIBERMAX® reinforcement on all four sides.

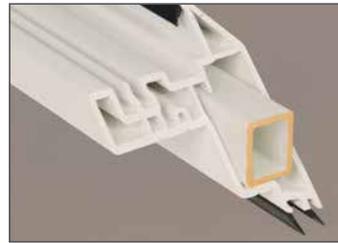
All vinyl is not created equal

The way a window looks and operates depends a lot on the quality of the vinyl used in the construction of the windows.

Plasticized PVC is lower in strength and durability. It has a high rate of expansion and contraction and lower strength and impact resistance.

Unplasticized PVC, or uPVC, is **eight times** more impact resistant than plasticized PVC and has just one-eighth of the expansion and contraction. When you compare the look and feel of quality uPVC vinyl to plasticized vinyl, you can see and feel the difference.

Stanek Windows uses only the highest quality uPVC. Our hands-on education centers and showrooms offer consumers the opportunity to compare different types of PVC to gain an understanding of the differences in vinyl beauty and strength.



Unplasticized PVC provides better long-term performance.

Certification caution



Certifications such as the National Fenestration Rating Council® and ENERGY STAR® show that a window has met important performance requirements. These certifications are important and intended to provide unbiased facts that homeowners can use to evaluate different window products.



However, when shopping for windows, don't accept a verbal promise that a company's windows are certified. Ask

to see a copy or documentation of the certification and make sure each window you are planning on purchasing has a certification label affixed to it.

Unfortunately, some companies will test a modified window for a "high performance" label, but unless the window you purchase has the certification label attached to it, it isn't certified and may not be the same window that was represented during the sale.



Insulation, U-values and SHG

R-value is the rating given to indicate how well a material insulates, or how much heat is retained. The higher the number, the more insulation the product has. However, with windows, the U-value is now the industry standard by which an entire window or door unit is rated. U-value rates how much heat is lost, so the lower the number, the more energy-efficient your home will be.

Another important value to keep in mind is SHG or solar heat gain. Solar heat gain refers to the increase in temperature in a space that results from the sun. Windows with a low solar heat gain value offer increased energy-efficiency and will keep you cooler in the summer.

Generally speaking, the more energy-efficient the window, the higher the cost due to the materials and technology needed to manufacture the window. However, depending on where you live and the elements your home is exposed to on a daily basis, the energy costs you will save throughout the life of your energy-efficient windows will offset the initial cost of the windows many times over.

Installation

Most homeowners spend hours researching replacement windows, but leave out two crucial considerations: Who is providing the installation? And how are the windows being installed?

The window installer is just as important as the window manufacturer. If a window isn't installed correctly, not only will the window perform poorly, the window problem may not be covered under warranty. Most window companies don't cover problems they feel are caused by installation. The implications can be drastic.

Without proper installation, your windows won't have structural support. Over time, this lack of support will allow window systems to loosen and sag, which may result in locks that don't lock properly, weather stripping that's out of alignment and poor window performance.

Great Day Improvements, LLC, manufactures and installs only Stanek® brand windows and backs them with a limited lifetime warranty. Installation labor is guaranteed for two years.



Looking at labels

The National Fenestration Rating Council® (NFRC).

A nonprofit organization that certifies energy performance and provides an objective evaluation of a window's insulation and its ability to block out heat from the sun. The insulation performance is represented on the label as the U-factor. The lower the U-factor, the better the insulation. The solar heat rating (SHGC) is expressed as a number between 0 and 1. The lower the SHGC, the better it blocks heat from the sun.

ENERGY STAR®. The ENERGY STAR label means a window has met the minimum standard for insulating ability for the specific climate of the region in which the window is sold, and will help ensure lower energy costs for your home.

NAMI®. NAMI provides certification, inspection and quality assurance services to the building industry. The agency specializes in fenestration and building envelope products which includes windows, patio doors, skylights, entrance doors, sidelites, transoms, glazing wall systems, site-built and insulating glass products. NAMI is a licensed inspection agency for the NFRC program.



Consider room function and location

You may have already decided which window style you want for your home, but have you also considered matching your glass and insulation values to fit the unique needs of each room? Consider the following:

| **Rooms with windows facing high outdoor traffic areas.** For a powerful sound barrier from outside noises, such as traffic and lawn mowers, consider triple-pane glass like Comfort-Gard® XTREME.

| **Rooms with direct sun exposure.** Comfort-Gard XTREME windows reflect the sun's heat, providing a cooler window to sit next to during even the hottest times of the day. Ask your Stanek Windows consultant about the heat lamp demonstration.

Ask your design consultant to assist you in mapping out the unique needs of each room in your home and selecting window types based on both style and function.

Who we are

Located near Cleveland, Ohio, Great Day Improvements, LLC® is a direct-to-consumer manufacturer, retailer and installer of custom-made home improvement products. Two exclusive brands make up the Great Day family: Stanek® Windows and Patio Enclosures®.

Engineering and design

As the exclusive manufacturer of Stanek® brand windows and doors, we employ our own engineers and designers to create among the best quality and most energy efficient windows and doors available for you and your home. Our window experts continue to explore next generation technology to keep Stanek Windows best in class.



Our manufacturing facility and corporate offices located in Macedonia, Ohio.

Custom manufacturing

No two homes or homeowners are alike, which is why we custom design and custom manufacture each and every window to meet your unique needs and complement your home's personal style. The possibilities are truly endless. Because we make your windows in our own state-of-the-art manufacturing facility, we can ensure exceptional quality from start to finish. Non-standard and large openings are no problem.



Glass units that will become part of a Stanek window in our manufacturing facility near Cleveland, Ohio.



Stanek Windows uses only trained and certified professional installers.

Installation and service

Our commitment to excellence continues through installation of your Stanek windows. Our highly experienced and certified installation teams know our windows inside and out and will ensure your Stanek windows are properly installed for maximum long-term performance, guaranteed. Our window experts are available should you ever need service on your windows in the future.

Easy payment options

We know buying replacement windows is a sizable investment for your home. That is why we offer a variety of financing options including deferred interest programs as well as reduced and no interest loans, so your project will fit comfortably within your budget. We also accept all major credit cards.

Happy Customers

Your complete satisfaction is extremely important to us! That is why we go to great lengths to make your window buying experience a great one from start to finish. Our goal is to exceed your expectations at every step of the process. We want you to love your Stanek windows but we also want to create a lasting relationship with you, our valued customer. We know you have many choices when it comes to replacement windows, and hope you'll consider Stanek® windows for you and your home.



Custom blinds and shades

Vertical blinds

Benefits and features:

- Move sideways to maintain your view
- Wide selection of beautiful vinyl and fabric styles and colors
- Blinds resist fading and warping.

Double-insulating cellular shades

Benefits and features:

- Double-cell EnergySmart construction helps insulate windows and reduce energy use
- Crisp double honeycomb cellular construction will not sag or flatten
- Light gauge fabric provides excellent blocking of virtually 100 percent of harmful UV light

Wood and faux wood blinds

Benefits and features:

- Hand-selected North American hardwoods add rich character
- Available in a broad assortment of popular stains and paints
- Faux wood resists moisture, excellent for high-humidity spaces

Roller shades

Benefits and features:

- Vast collection of soft, touchable textures and weaves in an assortment of colors from traditional to contemporary
- Fabrics range from light-filtering to complete blackout
- Standard clutch control lifting system uses a beaded chain to control the upward and downward movement
- Available in interior and exterior models

Exterior shades

Benefits and features:

- Designed to filter out up to 88 percent of the sun's negative effects
- Available in four standard frame colors
- Components are stainless steel and aluminum
- Premium grade screen fabrics

Other styles available including:

- Solar shading systems
- Flexible track cellular shades



Vertical blinds



Cellular shades



Faux wood blinds



Roller shades



Great Day Improvements' exclusive brands



- Screen Rooms
- Sunrooms
- Solariums
- Porch Enclosures
- Sunroom Kits
- Patio Covers
- Commercial Enclosures



- Double-Hung Windows
- Casement & Awning Windows
- Sliding Windows
- Bay & Bow Windows
- Custom-Shaped Windows
- Fixed Windows
- Patio Doors



Other home improvement products

To complement your sunroom and home, we offer a variety of tailored home improvement solutions.

- Entry and Storm Doors
- Retractable Awnings
- Window and Door Awnings
- Custom Blinds and Shades



“Improving everything we touch.”

greatdayimprovements.com